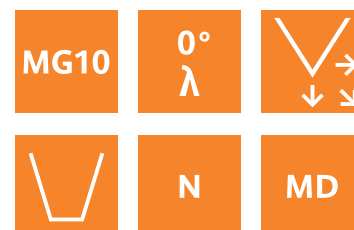


Taillage 1/2 lune  
V-shape cutting  
Halbmond



$\alpha$	$\varnothing A$	Dh6	L
30°	0.04	3	33
30°	0.05	3	33
30°	0.08	3	33
30°	0.10	3	33
30°	0.15	3	33
30°	0.20	3	33
30°	0.25	3	33
30°	0.30	3	33

$\alpha$	$\varnothing A$	Dh6	L
40°	0.04	3	33
40°	0.05	3	33
40°	0.08	3	33
40°	0.10	3	33
40°	0.15	3	33
40°	0.20	3	33
40°	0.25	3	33
40°	0.30	3	33

$\alpha$	$\varnothing A$	Dh6	L
90°	0.02	3	33
90°	0.04	3	33
90°	0.05	3	33
90°	0.10	3	33

$\alpha$	$\varnothing A$	Dh6	L
50°	0.04	3	33
50°	0.05	3	33
50°	0.08	3	33
50°	0.10	3	33
50°	0.15	3	33
50°	0.20	3	33
50°	0.25	3	33
50°	0.30	3	33

$\alpha$	$\varnothing A$	Dh6	L
60°	0.04	3	33
60°	0.05	3	33
60°	0.08	3	33
60°	0.10	3	33
60°	0.15	3	33
60°	0.20	3	33
60°	0.25	3	33
60°	0.30	3	33