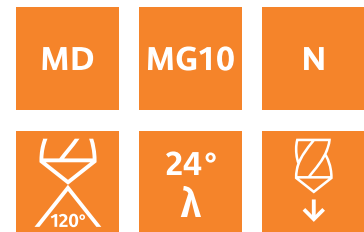


Ød1 ^T	l1	L	ØDh6
0.200	0.80	30	2
0.205	0.80	30	2
0.210	0.80	30	2
0.215	0.80	30	2
0.220	0.80	30	2
0.225	0.80	30	2
0.230	0.80	30	2
0.235	0.80	30	2
0.240	0.80	30	2
0.245	0.80	30	2
0.250	0.80	30	2
0.255	0.80	30	2
0.260	0.80	30	2
0.265	0.80	30	2
0.270	0.80	30	2
0.275	0.80	30	2
0.280	0.80	30	2
0.285	0.80	30	2
0.290	0.80	30	2
0.295	0.80	30	2
0.300	1.50	30	2
0.305	1.50	30	2
0.310	1.50	30	2
0.315	1.50	30	2
0.320	1.50	30	2
0.325	1.50	30	2
0.330	1.50	30	2
0.335	1.50	30	2
0.340	1.50	30	2
0.345	1.50	30	2
0.350	1.50	30	2
0.355	1.50	30	2
0.360	1.50	30	2
0.365	1.50	30	2
0.370	1.50	30	2
0.375	1.50	30	2
0.390	1.50	30	2
0.395	1.50	30	2
0.390	1.50	30	2
0.395	1.50	30	2

1 lèvre hélicoïdale
1 helical flute
1 spiralisiert Zahn

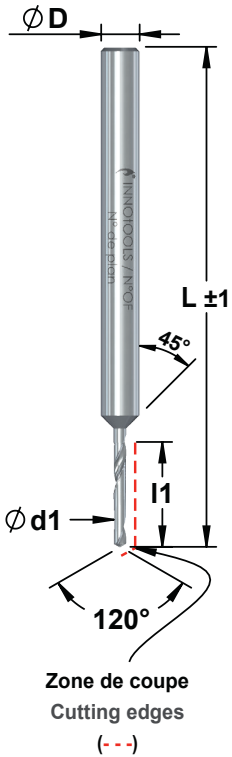


^TTol: Ød1 +0/ -0.002



Ød1 ^T	l1	L	ØDh6	Ød1 ^T	l1	L	ØDh6	Ød1 ^T	l1	L	ØDh6
0.400	2.00	30	2	0.600	3.00	30	2	0.800	4.00	30	2
0.405	2.00	30	2	0.605	3.00	30	2	0.805	4.00	30	2
0.410	2.00	30	2	0.610	3.00	30	2	0.810	4.00	30	2
0.415	2.00	30	2	0.615	3.00	30	2	0.815	4.00	30	2
0.420	2.00	30	2	0.620	3.00	30	2	0.820	4.00	30	2
0.425	2.00	30	2	0.625	3.00	30	2	0.825	4.00	30	2
0.430	2.00	30	2	0.630	3.00	30	2	0.830	4.00	30	2
0.435	2.00	30	2	0.635	3.00	30	2	0.835	4.00	30	2
0.440	2.00	30	2	0.640	3.00	30	2	0.840	4.00	30	2
0.445	2.00	30	2	0.645	3.00	30	2	0.845	4.00	30	2
0.450	2.00	30	2	0.650	3.00	30	2	0.850	4.00	30	2
0.455	2.00	30	2	0.655	3.00	30	2	0.855	4.00	30	2
0.460	2.00	30	2	0.660	3.00	30	2	0.860	4.00	30	2
0.465	2.00	30	2	0.665	3.00	30	2	0.865	4.00	30	2
0.470	2.00	30	2	0.670	3.00	30	2	0.870	4.00	30	2
0.475	2.00	30	2	0.675	3.00	30	2	0.875	4.00	30	2
0.480	2.00	30	2	0.680	3.00	30	2	0.880	4.00	30	2
0.485	2.00	30	2	0.685	3.00	30	2	0.885	4.00	30	2
0.490	2.00	30	2	0.690	3.00	30	2	0.890	4.00	30	2
0.495	2.00	30	2	0.695	3.00	30	2	0.895	4.00	30	2
0.500	2.50	30	2	0.700	3.50	30	2	0.900	5.00	30	2
0.505	2.50	30	2	0.705	3.50	30	2	0.905	5.00	30	2
0.510	2.50	30	2	0.710	3.50	30	2	0.910	5.00	30	2
0.515	2.50	30	2	0.715	3.50	30	2	0.915	5.00	30	2
0.520	2.50	30	2	0.720	3.50	30	2	0.920	5.00	30	2
0.525	2.50	30	2	0.725	3.50	30	2	0.925	5.00	30	2
0.530	2.50	30	2	0.730	3.50	30	2	0.930	5.00	30	2
0.535	2.50	30	2	0.735	3.50	30	2	0.935	5.00	30	2
0.540	2.50	30	2	0.740	3.50	30	2	0.940	5.00	30	2
0.545	2.50	30	2	0.745	3.50	30	2	0.945	5.00	30	2
0.550	2.50	30	2	0.750	3.50	30	2	0.950	5.00	30	2
0.555	2.50	30	2	0.755	3.50	30	2	0.955	5.00	30	2
0.560	2.50	30	2	0.760	3.50	30	2	0.960	5.00	30	2
0.565	2.50	30	2	0.765	3.50	30	2	0.965	5.00	30	2
0.570	2.50	30	2	0.770	3.50	30	2	0.970	5.00	30	2
0.575	2.50	30	2	0.775	3.50	30	2	0.975	5.00	30	2
0.580	2.50	30	2	0.780	3.50	30	2	0.980	5.00	30	2
0.585	2.50	30	2	0.785	3.50	30	2	0.985	5.00	30	2
0.590	2.50	30	2	0.790	3.50	30	2	0.990	5.00	30	2
0.595	2.50	30	2	0.795	3.50	30	2	0.995	5.00	30	2





Tol: Ød1 +0/ -0.002

Ød1 ^T	l1	L	ØDh6	Ød1 ^T	l1	L	ØDh6
1.000	5.50	30	2	1.200	6.00	30	2
1.005	5.50	30	2	1.205	6.00	30	2
1.010	5.50	30	2	1.210	6.00	30	2
1.015	5.50	30	2	1.215	6.00	30	2
1.020	5.50	30	2	1.220	6.00	30	2
1.025	5.50	30	2	1.225	6.00	30	2
1.030	5.50	30	2	1.230	6.00	30	2
1.035	5.50	30	2	1.235	6.00	30	2
1.040	5.50	30	2	1.240	6.00	30	2
1.045	5.50	30	2	1.245	6.00	30	2
1.050	5.50	30	2	1.250	6.00	30	2
1.055	5.50	30	2	1.255	6.00	30	2
1.060	5.50	30	2	1.260	6.00	30	2
1.065	5.50	30	2	1.265	6.00	30	2
1.070	5.50	30	2	1.270	6.00	30	2
1.075	5.50	30	2	1.275	6.00	30	2
1.080	5.50	30	2	1.280	6.00	30	2
1.085	5.50	30	2	1.285	6.00	30	2
1.090	5.50	30	2	1.290	6.00	30	2
1.095	5.50	30	2	1.295	6.00	30	2
1.100	5.50	30	2	1.300	6.50	30	2
1.105	5.50	30	2	1.305	6.50	30	2
1.110	5.50	30	2	1.310	6.50	30	2
1.115	5.50	30	2	1.315	6.50	30	2
1.120	5.50	30	2	1.320	6.50	30	2
1.125	5.50	30	2	1.325	6.50	30	2
1.130	5.50	30	2	1.330	6.50	30	2
1.135	5.50	30	2	1.335	6.50	30	2
1.140	5.50	30	2	1.340	6.50	30	2
1.145	5.50	30	2	1.345	6.50	30	2
1.150	5.50	30	2	1.350	6.50	30	2
1.155	5.50	30	2	1.355	6.50	30	2
1.160	5.50	30	2	1.360	6.50	30	2
1.165	5.50	30	2	1.365	6.50	30	2
1.170	5.50	30	2	1.370	6.50	30	2
1.175	5.50	30	2	1.375	6.50	30	2
1.180	5.50	30	2	1.390	6.50	30	2
1.185	5.50	30	2	1.395	6.50	30	2
1.190	5.50	30	2	1.390	6.50	30	2
1.195	5.50	30	2	1.395	6.50	30	2



Ød1 ^T	l1	L	ØDh6	Ød1 ^T	l1	L	ØDh6	Ød1 ^T	l1	L	ØDh6
1.400	6.50	30	2	1.600	7.50	30	2	1.800	8.00	30	2
1.405	6.50	30	2	1.605	7.50	30	2	1.805	8.00	30	2
1.410	6.50	30	2	1.610	7.50	30	2	1.810	8.00	30	2
1.415	6.50	30	2	1.615	7.50	30	2	1.815	8.00	30	2
1.420	6.50	30	2	1.620	7.50	30	2	1.820	8.00	30	2
1.425	6.50	30	2	1.625	7.50	30	2	1.825	8.00	30	2
1.430	6.50	30	2	1.630	7.50	30	2	1.830	8.00	30	2
1.435	6.50	30	2	1.635	7.50	30	2	1.835	8.00	30	2
1.440	6.50	30	2	1.640	7.50	30	2	1.840	8.00	30	2
1.445	6.50	30	2	1.645	7.50	30	2	1.845	8.00	30	2
1.450	6.50	30	2	1.650	7.50	30	2	1.850	8.00	30	2
1.455	6.50	30	2	1.655	7.50	30	2	1.855	8.00	30	2
1.460	6.50	30	2	1.660	7.50	30	2	1.860	8.00	30	2
1.465	6.50	30	2	1.665	7.50	30	2	1.865	8.00	30	2
1.470	6.50	30	2	1.670	7.50	30	2	1.870	8.00	30	2
1.475	6.50	30	2	1.675	7.50	30	2	1.875	8.00	30	2
1.480	6.50	30	2	1.680	7.50	30	2	1.880	8.00	30	2
1.485	6.50	30	2	1.685	7.50	30	2	1.885	8.00	30	2
1.490	6.50	30	2	1.690	7.50	30	2	1.890	8.00	30	2
1.495	6.50	30	2	1.695	7.50	30	2	1.895	8.00	30	2
1.500	7.00	30	2	1.700	7.50	30	2	1.900	8.00	30	2
1.505	7.00	30	2	1.705	7.50	30	2	1.905	8.00	30	2
1.510	7.00	30	2	1.710	7.50	30	2	1.910	8.00	30	2
1.515	7.00	30	2	1.715	7.50	30	2	1.915	8.00	30	2
1.520	7.00	30	2	1.720	7.50	30	2	1.920	8.00	30	2
1.525	7.00	30	2	1.725	7.50	30	2	1.925	8.00	30	2
1.530	7.00	30	2	1.730	7.50	30	2	1.930	8.00	30	2
1.535	7.00	30	2	1.735	7.50	30	2	1.935	8.00	30	2
1.540	7.00	30	2	1.740	7.50	30	2	1.940	8.00	30	2
1.545	7.00	30	2	1.745	7.50	30	2	1.945	8.00	30	2
1.550	7.00	30	2	1.750	8.00	30	2	1.950	8.00	30	2
1.555	7.00	30	2	1.755	8.00	30	2	1.955	8.00	30	2
1.560	7.00	30	2	1.760	8.00	30	2	1.960	8.00	30	2
1.565	7.00	30	2	1.765	8.00	30	2	1.965	8.00	30	2
1.570	7.00	30	2	1.770	8.00	30	2	1.970	8.00	30	2
1.575	7.00	30	2	1.775	8.00	30	2	1.975	8.00	30	2
1.580	7.00	30	2	1.780	8.00	30	2	1.980	8.00	30	2
1.585	7.00	30	2	1.785	8.00	30	2	1.985	8.00	30	2
1.590	7.00	30	2	1.790	8.00	30	2	1.990	8.00	30	2
1.595	7.00	30	2	1.795	8.00	30	2	1.995	8.00	30	2

